



Electric motors make an average **70%** of total power cost\*

# \$87k/hr

Average cost of unplanned downtime for a typical industrial processing plant\*\*

#### **Challenges**

- Multiple suppliers, designs and specifications tying up resources.
- Frequent unplanned maintenance disrupting operations requiring replacement motors onsite.
- · Older low efficient motors eating profits.

### **Our Solutions**

- Frame agreements increase supply and specification efficiency freeing up resources.
- Less unplanned maintenance and downtime with more robust motor designs.
- +1% energy efficiency gains translate to less than a two year payback.

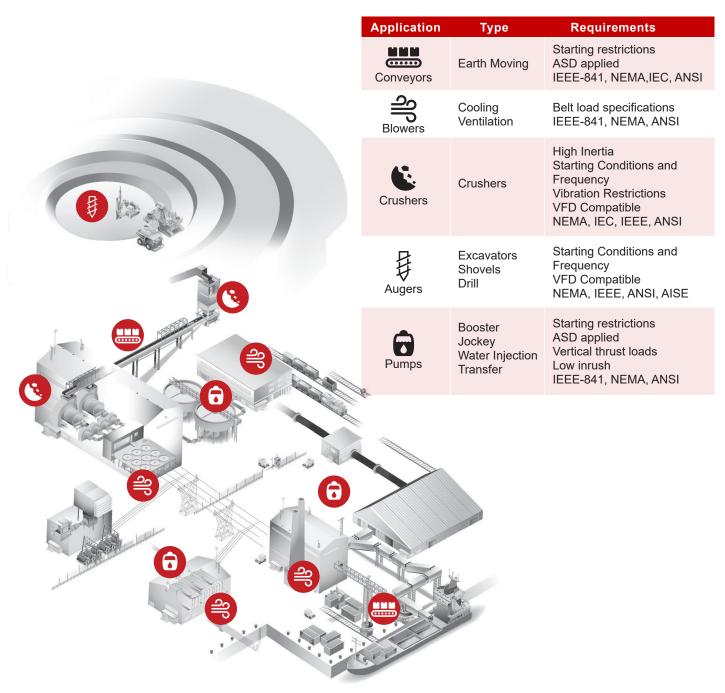
<sup>\*</sup> http://energy.gov/eere/amo/downloads/optimizing-your-motor-driven-system

<sup>\*\*</sup> https://iac.university/technicalDocs/prodman.pdf (Page 67)



# Meeting Heavy Industrial Application Requirements

GEIM offers comprehensive motor solutions for mining process applications. With an increasing global demand for metals and minerals, mining environments are becoming more extreme. They may be in a remote underground mine in Mongolia or in the mountains of Chile. They may be in the extreme cold of Alaska and the Canadian North or the blazing Australian Outback. Our durable and efficient motors provide a reliable lifeline to critical production equipment. Strict adherence to industry and application specifications also help ensure less downtime.



## **Consider Lifecycle Operating Costs First**

The initial cost of an electric motor makes up 5% or less of the total cost of operation. So all aspects of the motor operation should be considered when purchasing motors.

# **Purchase Price** (5% or less) Lifecycle Operating Costs Energy Consumption Ease of Maintenance Environmental Impact System Criticality Misc. Engineered to Address the Common Causes of Motor **Failure** Windings **Bearings** Heat Heat Load Vibration Inverters Misalignment Contamination Contamination Lubrication Issues

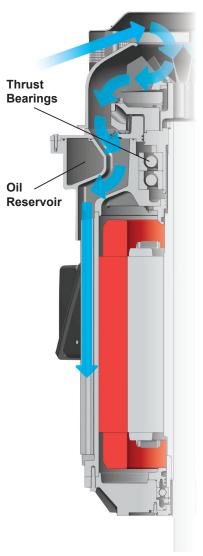
Voltage Issues

Electrical Discharge

Stress, Load, Fatigue

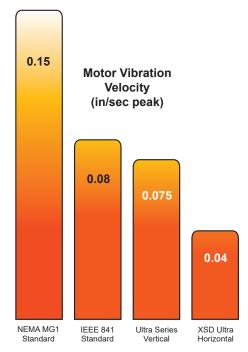
### **Innovative Patented Air-Cooling Technology**

GE engineers found a better way to air cool bearings in larger frame vertical TEFC motors. The design improvements result in an amazing ~30OC temperature reduction helping to dramatically extend bearing and winding life.



### **Low Vibration Means Long Life**

Vibration is bad for motors and driven equipment. Motor bearings, in particular, begin to wear faster with high vibration levels. Beyond focusing on proper alignment, base, and voltage, users should also pay more attention to the design of the motor itself. In most cases, manufacturers are content to simply stay within the NEMA or IEEE standards because many engineers, of course, specify these limits.



### It is well documented that motors designed with low vibration have longer bearing life.

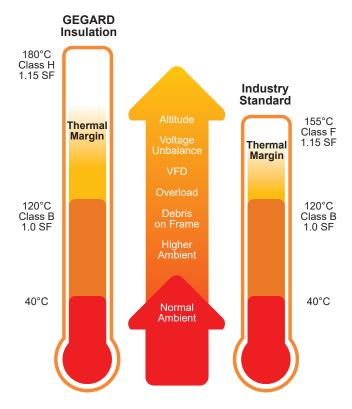
Since bearing wear is one of the leading causes of motor failure, reducing its chances reduces your unplanned downtime. Our application engineers have been told by many users that their driven equipment tends to run smoother with low vibration motors. All of this leads to lower maintenance costs on the entire drive system.



# GEGARD™ Insulation offers added protection in severe applications.

Our Class H GEGARD insulation system is designed to excel in variable frequency drive applications where lesser designs often short circuit and cause overcurrent trips.





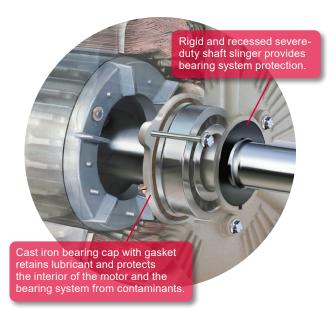
Larger Thermal Margin = Longer Motor Life

### **Guarding Against Bearing Failure**

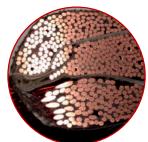
The harmonics from the drives induce a voltage on the shaft. This voltage will discharge through the bearings if the voltage is not grounded. Insulating one bearing prevents a ground loop from developing.

We include bearing insulation for higher rating and Aegis shaft grounding rings are optional on all ratings.











# Rotational Varnish Application

Motor coils are rotationally varnished with a "Trickle Treat" process while an electric current is passed through the windings to ensure a penetrating, thorough and even coating. This proven process fills air gaps that could cause corona inception damage during operation.

### **Wire Bonding**

Resin penetrates deep into tightly packed coil wire creating a strong bond that guards against end-turn vibration.

#### **Moisture Protection**

Contaminants can't penetrate carefully and tightly packed stator coils bonded by deep resin penetration into the slots.

# Severe Duty NEMA IE3

# Severe Duty IEC IE3

# Energy Saver XP NEMA

# Adjustable Speed NEMA



### NEMA Premium Efficient

This versatile and robust design is ideal for a wide range of challenging industrial applications and environments.

#### **MODELS**

- XSD Ultra
- XSD Ultra 841



# Rugged and Reliable

Based on the X\$D Ultra mechanical and electrical design for the global market. Ideal for extreme environments.

#### **MODEL**

XSD Ultra 841 IEC



# Protects Systems in Hazardous Zones

This enclosure has been specially designed to contain any sparking for hazardous environments where volatile gases may be present.

#### **MODEL**

- Energy Saver XP
- Energy Saver



# Excels in Constant Torque Applications

Optimized performance in metal processing, plastic extrusion, winders, test stands, crane and hoist and material handling.

#### **MODEL**

ASD Ultra

#### **Technical Capabilities**

0.75-300 HP, 900-3600 RPM 230/460, 460, 575V / 60 Hz Alternate 50 Hz data on nameplate Frame sizes: 143T-449T NEMA, UL, CSA, IEEE 45,

NEMA, OL, CSA, IEEE 45, 841, 112B, and GM 7E-TA Division 2 applications C-Face and high-torque Design "C" models available VFD ready with GEGARD Class H (XSD Ultra) insulation Five Year Warranty

#### **Technical Capabilities**

0.55-220 kW, 750-3000 / 900-3600 RPM

200, 400, 400/690, 690V / 50 Hz 230/460, 460, 575, 690V / 60 Hz TEFC (IP55)

Frame size: 90S-280H IEC, IEEE 841, IEEE 45, ATEX, and IEC Exn Zone II, ABS

VFD ready with GEGARD Class H insulation Five Year Warranty

#### **Technical Capabilities**

1-300 HP, 900-3600 RPM 230/460, 460, 575V / 60 Hz Alternate 50 Hz data on nameplate

TEFC (IP55) and ODP Frame sizes: 143T-449T NEMA, UL, CSA, IEEE 112B Division 1

Class I - Groups C, D Class II - Groups F, G Class F (ES) insulation Five Year Warranty

#### **Technical Capabilities**

1.5-300 HP, 1800 RPM 230/460, 460, 575V / 60 Hz TEFC, TEBC, TENV (IP55) Frame sizes: 143TC-449T NEMA, IEEE 841, IEEE 112B VFD ready with GEGARD Class H insulation Five Year Warranty



### Vertical Pump NEMA IE3



# Inverter-Duty and Efficient

Combines extra severe duty engineering with advanced thrust and cooling technologies.

#### **MODELS**

- Ultra Series Vertical
- Large Custom Vertical
- Vertical Fire Pump
- ULTRASNOW-V Pump

#### **Technical Capabilities**

3-1000HP, 600-3600 RPM 460, 575, 2300/4160 V 60Hz or 50Hz

WPI and TEFC Enclosures

Hollow and Solid Shaft

Normal, High, and Extra High Thrusts

Frame Size: 182-5013
API 610 12th Edition
P-Base mountings
VFD ready with GEGARD

Class H insulation
Three Year Warranty

# Medium Voltage NEMA



### Severe Duty, Long Lasting

Designed to operate in extreme Petrochemical, Power Generation, Mining and general process environments and applications.

#### MODEL

- Quantum LMV
- Quantum V
- Quantum 580

#### **Technical Capabilities**

100-1750 HP 900-3600 RPM / 60 Hz 900-3000 RPM / 50 Hz 460, 575, 2300/4000, 6600V TEFC

Available in IEEE 841 config. Frame sizes: 440-7000

NEMA, CSA, UL, IEEE 112B, AEx nA API 547 and 541, Division 2, Zone 2

Class F insulation Three Year or

Five Year Warranties (IEEE 841)

### **Direct Current**



### **Reliable Workhorses**

A reliable lifeline to driven equipment and backbone for production and operation.

#### MODEL

- Kinamatic
- CD6000 Series
- Mill Duty

#### **Technical Capabilities**

1-500 HP, 300-3600 RPM Armature voltage: 180, 240, 500 Field voltage: 300/150, 240/120 DPFG, DPFG-BV, TE, and

Explosion proof

TREC coils on large frames

Two Year Warranty

#### (CD6000 Series)

500-2000 HP, 300-1750 RPM Armature voltage: 500, 600

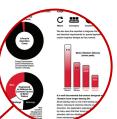
#### (Mill Duty)

5-500 HP, 340-1025 RPM

Armature and Field voltage: 230, 460

Meets AIST standard

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